

Advanced Manufacturing - Production

Sector: Advanced Manufacturing	Occupation: Production	Credential(s): MSSC

CareerWise Colorado (CWC) will introduce and support development of these Career Ready competencies throughout the apprenticeship (through boot camp, periodic CWC convening's, and training modules delivered by supervisors/coaches over time).

Career Ready Competencies		
Entrepreneurial	Critical thinking and problem solving	
	Creativity and innovation	
	Inquiry	
	Risk taking	
Personal	Self-direction	
	Adaptability and flexibility	
	Self-management	
Civic/Interpersonal	Collaboration and teamwork	
	Communication	
	Global and cultural awareness	
	Ethics and integrity	
Professional	Core Academic Foundation	
	Time management	
	Grit and resilience	
	Work ethic	
	Self-advocacy	



Technical Competencies

For each competency, use the letter \boldsymbol{X} to indicate whether each competency can be taught and evaluated on the job.

Number	Technical Competencies of the Occupation Pathway
□ 1	Read work orders or other instructions to determine product specifications or materials requirements.
□ 2	Study and review blueprints or other instructions to determine equipment setup requirements and operational methods or sequences.
□ 3	Monitor lubrication of equipment or workpieces and equipment operation to ensure proper functioning.
□ 4	Monitor equipment operation to ensure that products are not flawed.
□ 5	Monitor the productivity or efficiency of industrial operations.
□ 6	Mark products, workpieces, or equipment with identifying information.
□ 7	Inspect metal, plastic, or composite products.
□ 8	Inspect finished products to locate flaws.
□ 9	Measure materials to mark reference points, cutting lines, or other indicators.
□ 10	Measure physical or chemical properties of materials or objects.
□ 11	Weigh finished products (e.g. using measuring devices such as templates, micrometers, or scales).
□ 12	Measure dimensions of completed products or workpieces to verify conformance to specifications.



□ 13	Sort materials or products for processing, storing, shipping
□ 14	Determine causes of operational problems or failures and diagnose equipment malfunctions.
□ 15	Determine production equipment settings (e.g. reference points, machine cutting paths, or hole locations, and compute angular and linear dimensions, radii, and curvatures).
□ 16	Calculate specific material, equipment, or labor requirements for production.
□ 17	Select project materials (e.g. cleaning materials, tools or equipment).
□ 18	Select production equipment according to product specifications.
□ 19	Create diagrams or blueprints for workpieces or products (e.g. using computer-assisted drafting software or drafting instruments and graph paper).
□ 20	Create physical models or prototypes.
□ 21	Prepare detailed work plans (e.g. to meet production and schedule requirements).
□ 22	Clean and maintain clean work areas and production equipment.
□ 23	Dispose of trash or waste materials, including hazardous materials.
□ 24	Move, stack or load finished items for further processing or shipment.
□ 25	Assemble machine tools, parts, or fixtures.
□ 26	Feed materials or products into or through equipment.
□ 27	Mount materials, workpieces, attachments or tools onto production equipment.



□ 28	Adjust equipment controls to regulate flow of production materials or products.
□ 29	Calibrate or adjust scientific or technical equipment (e.g. using tools such as calipers, micrometers, height gauges, protractors, or ring gauges).
□ 30	Adjust equipment controls (e.g. Start machines and turn handwheels or valves to engage feeding, cooling, and lubricating mechanisms).
□ 31	Prepare materials for processing or assembly.
□ 32	Disassemble equipment for maintenance or repair.
□ 33	Install production equipment or systems.
□ 34	Operate welding equipment (e.g. metalworking, brazing, heat-treating, welding, or cutting equipment).
□ 35	Construct patterns, templates, or other work aids.
□ 36	Remove products or workpieces from production equipment.
□ 37	Lay out or align parts or workpieces to ensure proper assembly.
□ 38	Draw guide lines or markings on materials or workpieces using patterns or other references.
□ 39	Set equipment guides, stops, spacers, or other fixtures.
□ 40	Operate metal or plastic forming equipment (e.g. Set up, adjust, or operate basic or specialized machine tools used to perform precision machining operations).
□ 41	Operate industrial equipment (e.g. forklifts or other loaders).
□ 42	Lift materials or workpieces using cranes or other lifting equipment.



□ 43	Operate grinding equipment (e.g. Machine parts to specifications, using machine tools, such as lathes, milling machines, shapers, or grinders).
□ 44	Operate cutting equipment (e.g. Set up or operate metalworking, brazing, heat-treating, welding, or cutting equipment).
□ 45	Enter commands, instructions, or specifications into equipment.
□ 46	Maintain production or processing equipment (e.g. remove and replace broken or worn machine tools, using hand tools)
□ 47	Clear equipment jams (e.g. extract or lift jammed pieces from machines, using fingers, wire hooks, or lift bars).
□ 48	Apply lubricants or coolants to workpieces or production equipment.
□ 49	Sharpen cutting or grinding tools.
□ 50	Repair or replace production equipment or tools (e.g. Make minor electrical and mechanical repairs and adjustments to machines and notify supervisors when major service is required).
□ 51	Record operational or production records or data (e.g. meter readings, and quantities, types, and dimensions of materials produced).
□ 52	Prepare operational reports (e.g. standard operating procedures, manufacturing batch records, inventory reports, or productivity reports).
□ 53	Exchange information with colleagues (Confer with engineering, supervisory, or manufacturing personnel to exchange technical information).
□ 54	Confer with others to resolve production problems, equipment malfunctions, equipment repair or maintenance needs.



□ 55	Explain electrical, pneumatic, hydraulic, and machine automation systems reliability issues, including when to inform maintenance personnel.
□ 56	Observe and demonstrate proper functioning of belt drive and roller chain drive systems, including when to inform maintenance personnel.
□ 57	Observe and demonstrate proper functioning of mechanical power transmission equipment, bearings and shafts, and couplings, including when to inform maintenance personnel.
□ 58	Train or instruct personnel on proper operational procedures.
□ 59	Advise others on ways to improve processes or products.
□ 60	Observe and demonstrate systems of safety used by high-performance manufacturers.
□ 61	Identify, report, and monitor potential safety hazards at work and take corrective action to eliminate potential hazards.
□ 62	Demonstrate safety procedures per company policy and relevant laws.
□ 63	Observe the overall quality process and quality systems such as Six Sigma, Total Quality Management, Lean Management, and relevant standards, such as ISO 9001.